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D350-607-541
Job Sheet 200253



Part No: D350-607-541

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/19

Job Tracking No:

Due Date: 10/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18707

Note: IIN-D350-607 REV:F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev:H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	✓	10/2/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		

Wed 9-25-2019
Rosales, Oscar
(012093)



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Container No: S217136



Part: D350-607-541

Job No: 200253

Serial No/Batch: S217136

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 of 7 FAA STC SR002131

120 QC 4	1 pcs	10/2/19	0.00 0.00	Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	Max B.
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
123 Packaging 1-1 - Pick Kit - B4B 1 pcs		10/2/19	0.00 0.00	Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	N.C.
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
126 QC 4	1 pcs	10/2/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	Max B.
				QC 4 - 68	

9/26/2019

130 Packaging 3-1 - Stock - B4B 1 pcs	10/2/19	0.00 0.00	QC 4 - 72		
			QC 4 - 74		
			QC 4 - 75		
			Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	10/2/19	0.00 0.00	DC - 1 - B4B	DAG 21 9-30
140 QC 21 - FG	1 pcs	10/2/19	0.00 0.00	DC - 2 - B4B	DAG 21 9-30
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

123 - Pick Kit

126 - QC4- 100% Inspect kits for completeness

130 - (Identify as per dwg & Stock Location:) Package as per PPPD350-607-541

135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG009

140 - (QC21- Final Inspection - Work Order Release)

(012093)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S201473 ✓
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S175180 ✓
AN4C15	BOLT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S157315 ✓
D2690-6	Lanyard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S177187 ✓
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S207457 ✓
D4086-200	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S187891 ✓
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S202178 ✓
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S212169 ✓
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S209211 ✓
D4917-300	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S187853 ✓
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S203258 ✓
MS21042L4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S214467 ✓
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S1451755 ✓
NAS1149C0463R	Washer (AN960C416)	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S124667 ✓
NAS1149F0432P	Washer (AN960-416L)	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S2147114 ✓
NAS1515H4L	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S174159 ✓
D4086-3	Placard (Exp. Date 2020/04/24)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S175041 ✓
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	S202411
D4030-041	Long Basket Assembly (350)	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	S217011

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	67	0
	AN4-13A	6	813	0
	AN4C15	1	39	0
	D2690-6	1	116	0
	D3912-041	1	6	0
	D4085-3	1	25	0
	D4086-200	1	15	0
	D4150-041	1	14	0
	D4151-041	1	17	0
	D4151-043	1	19	0
	D4917-300	1	17	0
	MS17984-C413	1	45	0
	MS21042L4	6	1,906	0
	MS24665-151	1	282	0
	NAS1149C0463R	3	215	0
	NAS1149F0432P	12	658	0
	NAS1515H4L	2	116	0
	D350-607-511	1	2	0
	D4030-041	1	0	0
123-Packaging 1-1 - Pick Kit - B4B				

Part Specifications

Specifications could not be found.

NCR No.

Job: _____
Part No. _____

DISPOSITION

Rework

Scrap

Use-as-is

DEPARTMENT/PROCESS

Skid-tube

Machining

Large Fab

Cross tube

Small Fab

Finishing

Eng. (Non-AW)

Prod. Eng. Coord.

Rec/Store/Packaging

Engineering

Water Jet

Supplier

Quality

Date :

Sequence #:

QTY Affected :

MRRB (QSI042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator

Manufacturing Process

Equip/Tooling

Handling/Preservation

Material

Product Improvement

Process Improvement

Human Factors

FAULT CATEGORY

Pressure/Forced

Bending

Crushing

Cracks

Crimp/Kink/Ripple/Wave/Twist

Marks/Chatter

Mislabeled

Other/Details:

Contamination

Misaligned/off center

BOM/Route

Broken/Damage/Defect

Incomplete/Unclear Instructions

Drill Holes

Fit/Function

Power Loss/Surge

Folio/Program

Grain Direction

Weld

Wrong Stock Pulled

Out of Sequence

Off-set/Set-up

Positioned Wrong

Outside Tolerance

Drawing

Finish

Part Lost/Missing

Misread

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D269C-5	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
					1	D4017-300	PLACARD, MAX LOAD
						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4086-232	PLACARD, MAX LOAD
			1			D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
	1	1	1		1	D4151-041	ATTACHMENT ARM ASSY
	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS3455-101	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F063P	WASHER
3	3	3	3		3	NAS1149F063P	WASHER
				4	4	NAS1149F0663P	WASHER